

FFT*weldtec* TipChanger

Highlights:

- Increase of the availability and productivity
- Cost savings due to reduced wear electrode shafts
- Change on different shafts
- Change caps with special geometry
- Minimal space requirements
- Short time for change
- Easy to program the change process
- Easy to fill the magazine with caps



Basic Data

| | |
|------------------|---------|
| Length | 400 mm |
| Width | 300 mm |
| Height | 1581 mm |
| Weight | 50 kg |
| Protection class | IP65 |

Operating Conditions

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|-----------------------|-------------|
| Ambientes temperature | -5 bis 50°C |
|-----------------------|-------------|

Media supply

| | |
|----------------|--------------------------|
| Compressed air | min. 5,5bar, max 6,0 bar |
| Rated voltage | 24 Volt |

Technical Data

| | |
|-------------------------|--------------------------|
| Cycle time of change | approx. 20 sec |
| Capacity of magazine | 18 caps per side |
| Min. electrode distance | 40 mm |
| Electrode cap | Standard F16-F20 |
| Unit is high adjustable | 3x in the grid of 110 mm |

